

EAGLE

Work Order ID 53324

October 30, 2009 10:18:50 AM



Page 1

Item ID: D206-571-011

Accept



Setup Start



Revision ID: C

Stop



Item Name: Heater, 206

Start Date: 30/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 06/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date:

09-10-30

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D206-571

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-571-011

CHG002

*Sorkulog**HJ for BG 09/11/02**[Signature]*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/11/02 *[Signature]* *sf*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*27 Sorkulog**[Signature]* */*

Work Order ID 53324

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Item ID: D206-571-011

Accept



Setup Start



Revision ID: C

Stop



Item Name: Heater, 206

Start Date: 30/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 06/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-571-011 □ Location: <u>51</u> □ PPP Rev: <u>D</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/11/4

51

09/11/05

MF
09-11-04

Picklist Print

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Page 1

Work Order ID: 53324

Parent Item: D206-571-011RevC

Parent Item Name: Heater, 206



Comments:

Start Date: 30/10/2009

Required Date: 06/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526-1032R12  Screw		Purchased	No			120	Each	118.0000	6.0000 	9/11/2		SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

118

1568

118

AN526-832R6

Purchased

No

120

Each

616.0000

10.0000


6x SP

9/11/2

SP

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

616

16066

556

19278

60

AN804-8J

Purchased

No

120

Each

4.0000

1.0000


10x SP

9/11/2

SP

Tee,Bulkhead-M-Flare

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

108672

4

1x SP

Picklist Print

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Work Order ID: 53324

Parent Item: D206-571-011RevC

Parent Item Name: Heater, 206



Comments:

Start Date: 30/10/2009

Required Date: 06/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN814-L8J  Plug-M-Flare		Purchased	No			120	Each	7.0000	 1.0000	9/11/09		scf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST


7

105919

1

108700

6

AN815-8J

Union-M-Flare

Purchased

No

120

Each

6.0000

 1.0000

1x scf
9/11/09

scf

Warehouse Loc Qty Loc Code

Location


Main Warehouse

ST

6

108672

6

AN824-8J

Tee-M-Flare

Purchased

No

120

Each

10.0000

 1.0000

1x scf
9/11/09

scf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

10

106074

4

110372

6

1x scf

Picklist Print

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Work Order ID: 53324

Parent Item: D206-571-011RevC

Parent Item Name: Heater, 206

Comments:

Start Date: 30/10/2009

Required Date: 06/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN924-8J Nut		Purchased	No			120	Each	9.0000	3.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

9

106074

1

108672

8

AN929-8J
Cap

Purchased

No

120

Each

27.0000

1.0000

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

27

107534

27

AN938-8J
Tee-F-Flare

Purchased

No

120

Each

4.0000

1.0000

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

4

108890

4

Picklist Print

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Work Order ID: 53324



Parent Item: D206-571-011RevC



Parent Item Name: Heater, 206

Start Date: 30/10/2009

Required Date: 06/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C1216 Washer		Purchased	No			120	Each	95.0000	2.0000 		9/11/2 SP	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

95

1778

95

AN960JD10

Purchased

No

120

Each

1,696.000

10.0000

2x

9/11/2 SP

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1696

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

968

112369

337

10x50

Picklist Print

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Work Order ID: 53324

Parent Item: D206-571-011RevC

Parent Item Name: Heater, 206

Comments:

Start Date: 30/10/2009

Required Date: 06/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD8 Washer		Purchased	No			120	Each	1,607.000	10.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1607

107091

9

108335

11

110382

48

110917

3

111578

236

112314

500

112385

800

D2003-041RevU/R B Manufactured No

120

Each

0.0000

1.0000

Tube Assembly

D2003-043RevU/R B Manufactured No

120

Each

0.0000

1.0000

Tube Assembly

D2005-001RevD1 Manufactured No

120

Each

5.0000

1.0000

Hose Assembly, 206 Heater

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

5

22734

0

43573

5

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Shop Packet Print

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Picklist Print

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Work Order ID: 53324

Parent Item: D206-571-011RevC

Parent Item Name: Heater, 206


Comments:

Start Date: 30/10/2009

Required Date: 06/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2005-009RevD1  Hose Assembly, 206 Heater		Manufactured	No			120	Each	4.0000	1.0000			

9/11/12 sp

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

4

40513

4

120

Each

2.0000

1.0000

1x SP
9/11/12 sp

D2005-011RevC

Manufactured

No

Restrictor Elbow

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

2

22584

0

38507

2

120

Each

1.0000

1.0000

1x SP
B53364 9/11/12 sp

D2005-013RevC

Manufactured

No

Restrictor Fitting

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

1

19066

0

37915

1

Picklist Print

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October 30, 2009 10:18:54 AM

Work Order ID: 53324

Parent Item: D206-571-011RevC

Parent Item Name: Heater, 206

Comments:

Start Date: 30/10/2009

Required Date: 06/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2050 Grille		Manufactured	No			120	Each	126.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

126

6859

126

D206-571-043RevC
Valve/Manifold Assembly

Manufactured No

120 Each

0.0000

1.0000

D2156RevC

Manufactured No

120 Each

0.0000

1.0000

Vent Flange

D2162-3R-078RevC

Manufactured No

120 Each

4.0000

1.0000

CABLE

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

38910

4

~~Remove and put back into stock 10/11/09~~

9/11/09

1x50

B43883 9/11/09

B3644 9/11/09

9/11/09

1x50

10/11/09

Picklist Print

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Work Order ID: 53324



Parent Item: D206-571-011RevC



Parent Item Name: Heater, 206

Start Date: 30/10/2009

Required Date: 06/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2377-041RevA		Manufactured	No			120	Each	3.0000	4.0000			
Distribution Box												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

40512

3

MS21042L08

Purchased

No

120

Each

354.0000

10.0000

Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

354

110002

24

111889

51

112243

47

112492

32

112612

100

112794

100

Picklist Print

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Work Order ID: 53324

Parent Item: D206-571-011RevC

Parent Item Name: Heater, 206

Comments:

Start Date: 30/10/2009

Required Date: 06/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3 / Nut		Purchased	No			120	Each	3,322.000	6.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3322

110844

32

111274

29

111668

761

112314

2000

112385

500

MS21919-DG6 /

Purchased

No

120

Each

35.0000

6.0000

Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

35

106074

31

19278

4

Picklist Print

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October 30, 2009 10:18:54 AM

Work Order ID: 53324



Parent Item: D206-571-011RevC



Parent Item Name: Heater, 206

Start Date: 30/10/2009

Required Date: 06/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS9385-08 "O" Ring	/	Purchased	No			120	Each	60.0000	5.0000			



9/11/2 SL

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

60

101467

60

120

Each

20.0000

6.0000

5x 50

9/11/2 SL

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

20

106074

20

120

Each

10.0000

8.0000

6x 50

9/11/2 SL

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

10

106074

10

8x SL

NAS43DD3-24



Spacer for bolt

QS100-M48S



Clamp

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Work Order ID: 53324



Parent Item: D206-571-011RevC



Parent Item Name: Heater, 206



Start Date: 30/10/2009

Required Date: 06/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
SCEET-12  Hose 3" Diameter		Purchased	No			120	f	44.0000	11.0000 		9/11/09	34 @

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

44

107667

11

110277

33

1 34

53324

DART

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B	APPROVED K	DRAWING NO. D206-571	REV. C SHEET 1 OF 11
DATE JUNE 9, 1992		TITLE BELL 206 HEATING SYSTEM	
C	JUNE 30, 1995	RE-DRAWN	

REFERENCE ONLY

Part No.	Description	-011	-013	-043	-341	-345
D206-571-011f	Heater Kit 206A/B/L	X				
D206-571-013	Heater Kit 206L1/L3/L4		X			
D206-571-043	Valve/Manifold Assembly	1	1	X	1	1
D206-571-341	Supplementary Heater Kit 206A/B				X	
D206-571-345	Supplementary Heater Kit 206L1/L3/L4					X
D2001-08	Valve			1		
D2003-041	Tube Assembly (8J)	1				
D2003-043	Tube Assembly (8J)	1				
D2005-001	Hose Assembly (8J)	1			1	1
D2005-009	Hose Assembly (8J)	1	2		1	1
D2005-011f	Restrictor	1				
D2005-013	Restrictor	1				
D2007-001	Adapter		1			
D2026-101	Screw			2		
D2050	Grille	1	1		1	1
D2120	Tab Washer			1		
D2162-3R-096	Control Cable	1			1	
D2162-3R-120	Control Cable		1			1
D2155	Adapter, 2" - 3" Hose					
D2156	Vent Flange	1	1		1	1
D2160	Lever			1		
D2377	Flow Divider	1	1		1	1
D2410	Aspirator Manifold Assembly			1		
D2455	Noise Attenuator			1		
SHEET 12	Hose 3" dia	11'	11'		11'	11'
AN526-832R6//	Screw	10	10		10	10
AN526-1032R12	Screw	6	10		6	10
AN804-8Jf	Bulkhead Tee Fitting	1	1		1	1
AN814-L8Jf	Cap, Male	1	1			
AN815-8Jf	Union	1	1			
AN816-8-8D	Nipple			1		
AN824-8Jf	Tee Fitting	1				
AN919-12D	Reducer					
AN924-8Jf	Nut	3	1		1	1
AN929-8Jf	Cap, Female	1	1			
AN938-8D	Tee, Female					
AN938-8Jf	Tee, Female	1				
AN960JD10	Washer	10	10		10	10
AN960JD8	Washer	10	10		10	10
AN960C1216	Washer	2	2		2	2
QS100-24S	Clamp					
QS100-48S	Clamp	8	8		8	8
MS9385-08	O'Ring	5	2			
MS21042L3	Nut (Option MS21042-3)	6	10		6	10
MS21042L08	Nut (Option MS21042-08)	10	10		10	10
MS21919DG6	Clamp, Cushion	6	10		6	10
NAS48DD3-24	Spacer	6	10		6	10
23007167	Gasket		1			

DART

DESIGN <i>ap</i>	DRAWN BY <i>ap</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9315	REV. A SHEET 1 OF 1
DATE 05.11.30		TITLE CONTROL CABLE CORRECTION	SCALE NTS
A	05.11.30	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-571 REV. C

REF. CANADIAN STC: SH90-19 ISSUE 4

REF. FAA STC: SH810NE

The **D2162-3R-096** Control Cable (96" long) called up in the parts list on pages 1 and 5 of Installation Instructions D206-571 rev.C, should be listed as **D2162-3R-078** Control Cable (78" long) instead.

However, installation of the D2162-3R-096 Control Cable is acceptable as long as the control cable is free to operate properly.

53324

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 05.12.01
CERT. NO.: SH90-19
ISSUE NO.: 4

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